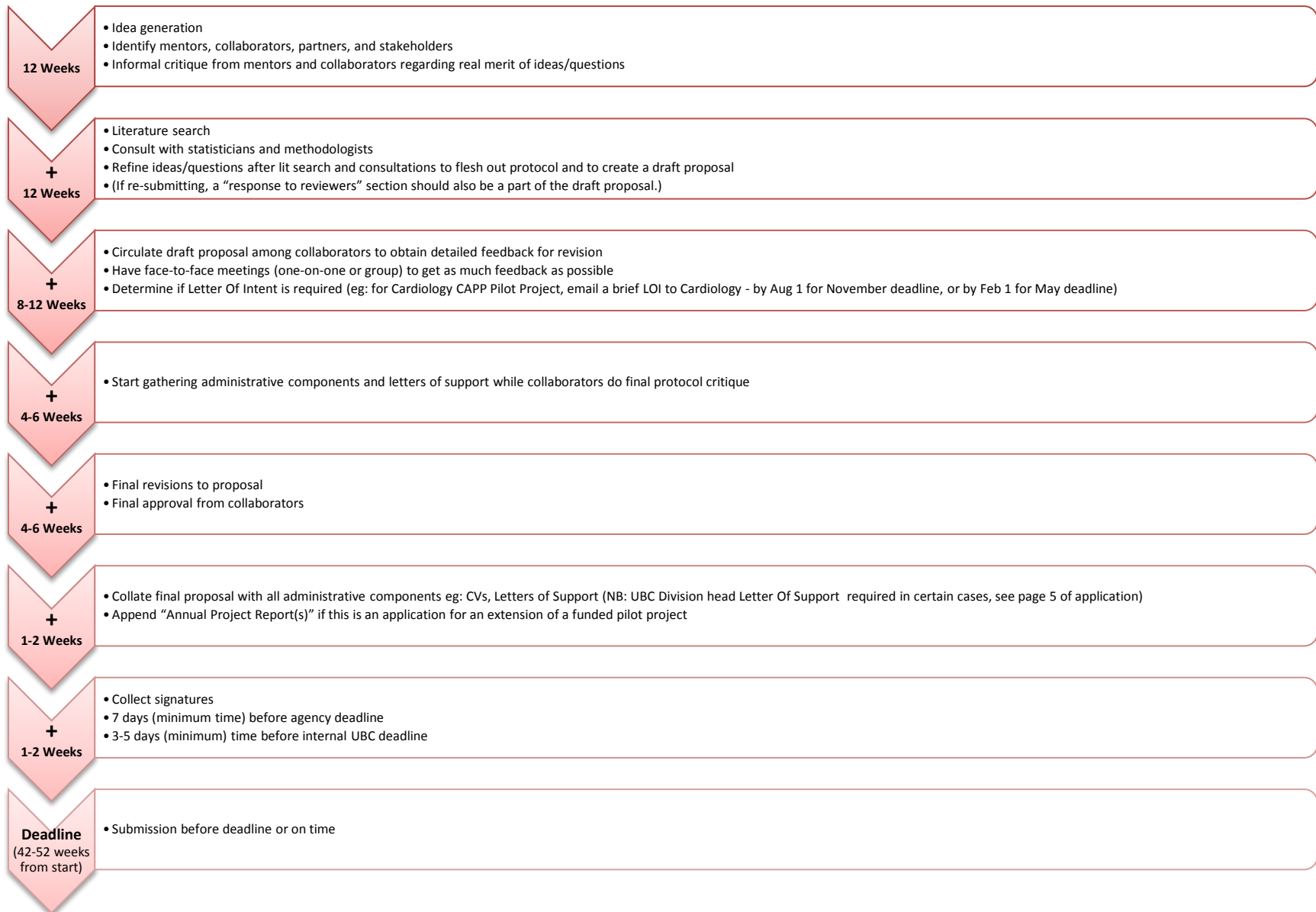


SAMPLE TIMELINE FOR OPTIMAL DEVELOPMENT OF A RESEARCH PROPOSAL



TOTAL TIME 42-52 WEEKS